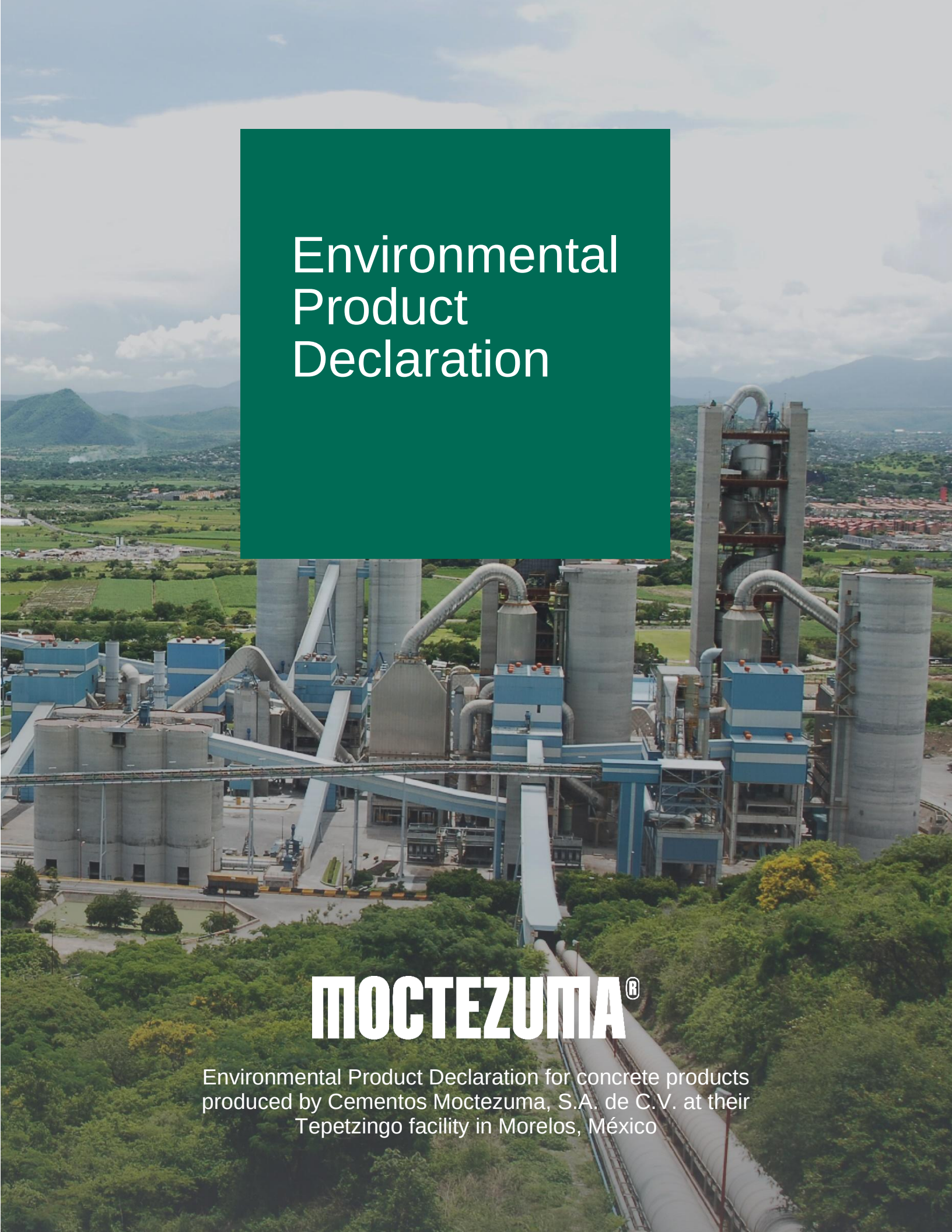

Environmental Product Declaration

MOCTEZUMA®

Environmental Product Declaration for concrete products produced by Cementos Moctezuma, S.A. de C.V. at their Tepetzingo facility in Morelos, México

ADMINISTRATIVE INFORMATION

International Certified Environmental Product Declaration

Declared Product:	This Environmental Product Declaration (EPD) covers ready mix concrete products produced by Cementos Moctezuma S.A. de C.V. Declared unit: 1 m3 of concrete
Declaration Owner:	Cementos Moctezuma S.A. de C.V. 134 PH Monte Elbruz, Col. Lomas de Chapultepec Ciudad de México, México www.cmoctezuma.com.mx Jair Juan Manuel Martínez Miguel, martinez.jair@cmoctezuma.com.mx
Program Operator:	Labeling Sustainability Address, 11670 W Sunset Blvd. Los Angeles, CA www.labelingsustainability.com
Product Category Rule:	ISO 21930:2017 Sustainability in Building Construction – Environmental Declaration of Building Products: serves as the core PCR Product Category Rule of Environmental Product Declarations PCR for Concrete serves as the sub-category PCR. PCR Program Operator: NSF International Sub-category PCR review was conducted by: Thomas P. Gloria, Ph. D. of Industrial Ecology Consultants: 35 Bracebridge, Rd., Newton, MA 02459-1728, t.gloria@industrial-ecology.com. Dr. Michael Overcash of Environmental Clarity: 2908 Chipmunk Lane, Raleigh, NC 27607-3117, mrovercash@earthlink.net. Mr. Bill Stough of Sustainable Research Group: PO Box 1684, Grand Rapids, MI 49501-1684, bstough@sustainableresearchgroup.com.
Independent LCA Reviewer and EPD Verifier:	This EPD was independently verified in accordance with ISO 14025 and ISO 21930. The life cycle assessment was independently reviewed in accordance ISO 14044 and the referenced PCR. Independent verification of the declaration, according to ISO 14025:2006 External Third Party Verifier Geoffrey Guest, Certified 3rd Party Verifier under the International EPD Program (www.environdec.com), CSA Group (www.csaregistries.ca)
Date of Issue:	27 January 2025
Period of Validity:	5 years; valid until 27 January 2030
EPD Number:	53b744fc-de9f-4259-b24a-e4ff73c27129

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COMPANY DESCRIPTION

Cementos Moctezuma is a prominent Mexican company established in 1943, specializing in the production, distribution, and marketing of cement, concrete, and aggregates under the well-known brands Cementos Moctezuma and Concretos Moctezuma. Listed on the Mexican Stock Exchange since 1988, the company maintains a strong financial position characterized by discipline and zero debt.

With three cement plants boasting an annual capacity of eight million tons and 30 concrete plants producing over 590 types of concrete, Cementos Moctezuma has an extensive distribution network of more than 530 centers, covering 95% of Mexico. The company also offers value-added services, including specialized technical advice, mobile laboratories, construction supervision, and training.

Cementos Moctezuma is committed to sustainable development, aligning its operations with the United Nations' Sustainable Development Goals through a strategy focused on five pillars: Safety and health, Energy and climate change, Corporate social responsibility, Environment and biodiversity, and Circular economy. The company emphasizes technological innovation and operational efficiency to produce high-quality products while minimizing environmental impact, including reducing CO_2 emissions and optimizing water use.

A qualified team of 1,303 passionate collaborators drives Cementos Moctezuma's mission to promote the construction of a better country for families and future generations while being committed to environmental stewardship. The company also champions equity and inclusion in the construction industry through initiatives like Casco Rosa, which recognizes the contributions of women in the sector. Additionally, Cementos Moctezuma actively engages in social responsibility programs to enhance the quality of life in the communities it serves, reinforcing its status as a consolidated company with deep Mexican roots.

STUDY GOAL

The intended application of this life cycle assessment (LCA) is to comply with the procedures for creating a Type III environmental product declaration (EPD) and publish the EPD for public review on the website, http://labelingsustainability.com/ . This level of study is in accordance with EPD Product Category Rule (PCR) for Ready Mix Concrete published by NSF International (2019) and is a sub-PCR of International Standards Organization (ISO) 21930:2017 Sustainability in buildings and civil works - Core rules for EPDs of construction products and services; International Standards Organization (ISO) 14025:2006 Environmental labels and declarations, Type III environmental declarations-Principles and procedures; ISO 14044:2006 Environmental management, Life cycle assessment- Requirements and guidelines; and ISO 14040:2006 Environmental management, Life cycle assessment-Principles and framework. The performance of this study and its subsequent publishing is in alignment with the business-to-business (B2B) communication requirements for the environmental assessment of building products. The study does not intend to support comparative assertions and is intended to be disclosed to the public.

This project report was commissioned to differentiate Cementos Moctezuma from their competition for the following reasons: generate an advantage for the organization; offer customers information to help them make informed product decisions; improve the environmental performance of Cementos Moctezuma by continuously measuring, controlling and reducing the environmental impacts of their products; help project facilitators working on Leadership in Energy and Environmental Design (LEED)

projects achieve their credit goal; and to strengthen Cementos Moctezuma's license to operate in the community. The intended audience for this LCA report is Cementos Moctezuma's employees, their suppliers, project specifiers of their products, architects, and engineers. The EPD report is also available for policy makers, government officials interested in sustainability, academic professors, and LCA professionals. This LCA report does not include product comparisons from other facilities.

DESCRIPTION OF PRODUCT AND SCOPE

This EPD reports on 142 concrete mixes manufactured at Cementos Moctezuma concrete facility in Tepetzingo, Morelos, Mexico.

This LCA assumes the impacts from products manufactured in accordance with the standards outlined in this report. This LCA is a cradle-to-gate study, and therefore, stages extending beyond the plant gate are not included in this LCA. Excluded stages include transportation of the manufactured material to the construction site; on-site construction processes and components; building (infrastructure) use and maintenance; and "end-of-life" effects.

READY MIX CONCRETE DESIGN SUMMARY

The following tables provide a list of the ready-mix concrete products considered in this EPD along with key performance parameters.

Mix Designs: 0 to 15 MPa

Table 1: **Declared products with Mix designs: 0 to 15MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
1	Convencional - f´c 100 - 7 dias	9.80 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
2	Convencional - f´c 100 - 3 dias	9.80 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
3	Convencional - f´c 100 - 28 dias	9.80 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
4	Convencional - f´c 100 - 14 dias	9.80 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
5	Convencional - f´c 150 - 7 dias	14.70 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary
6	Convencional - f´c 150 - 3 dias	14.70 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary
7	Convencional - f´c 150 - 28 dias	14.70 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary

8	Convencional - f´c 150 - 14 dias	14.70 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary
57	Relleno Fluido - f´c 30 - 7 dias	2.94 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
58	Relleno Fluido - f´c 30 - 3 dias	2.94 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
59	Relleno Fluido - f´c 30 - 28 dias	2.94 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
60	Relleno Fluido - f´c 30 - 14 dias	2.94 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
61	Relleno Fluido - f´c 15 - 7 dias	1.47 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
62	Relleno Fluido - f´c 15 - 3 dias	1.47 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
63	Relleno Fluido - f´c 15 - 28 dias	1.47 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
64	Relleno Fluido - f´c 15 - 14 dias	1.47 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
65	Relleno Fluido - f´c 20 - 7 dias	1.96 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
66	Relleno Fluido - f´c 20 - 3 dias	1.96 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
67	Relleno Fluido - f´c 20 - 28 dias	1.96 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
68	Relleno Fluido - f´c 20 - 14 dias	1.96 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
69	Relleno Fluido - f´c 25 - 7 dias	2.45 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary
70	Relleno Fluido - f´c 25 - 3 dias	2.45 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary
71	Relleno Fluido - f´c 25 - 28 dias	2.45 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary
72	Relleno Fluido - f´c 25 - 14 dias	2.45 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary

73	Relleno Fluido - f´c 40 - 7 dias	3.92 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
74	Relleno Fluido - f´c 40 - 3 dias	3.92 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
75	Relleno Fluido - f´c 40 - 28 dias	3.92 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
76	Relleno Fluido - f´c 40 - 14 dias	3.92 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
77	Relleno Fluido - f´c 50 - 7 dias	4.90 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
78	Relleno Fluido - f´c 50 - 3 dias	4.90 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
79	Relleno Fluido - f´c 50 - 28 dias	4.90 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
80	Relleno Fluido - f´c 50 - 14 dias	4.90 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
81	Relleno Fluido - f´c 60 - 7 dias	5.88 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
82	Relleno Fluido - f´c 60 - 3 dias	5.88 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
83	Relleno Fluido - f´c 60 - 28 dias	5.88 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
84	Relleno Fluido - f´c 60 - 14 dias	5.88 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
85	Relleno Fluido - f´c 70 - 7 dias	6.86 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary
86	Relleno Fluido - f´c 70 - 3 dias	6.86 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary
87	Relleno Fluido - f´c 70 - 28 dias	6.86 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary
88	Relleno Fluido - f´c 70 - 14 dias	6.86 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary

Mix Designs: 15 to 20 MPa

Table 2 **Declared products with Mix designs: 15 to 20MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
9	Convencional - f´c 200 - 7 dias	19.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
10	Convencional - f´c 200 - 3 dias	19.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
11	Convencional - f´c 200 - 28 dias	19.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
12	Convencional - f´c 200 - 14 dias	19.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
127	Lanzado - f´c 200 - 7 dias	19.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
128	Lanzado - f´c 200 - 3 dias	19.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
129	Lanzado - f´c 200 - 28 dias	19.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
130	Lanzado - f´c 200 - 14 dias	19.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary

Mix Designs: 21 to 25 MPa

Table 3: **Declared products with Mix designs: 21 to 25MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
13	Convencional - f´c 250 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary

14	Convencional - f´c 250 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
15	Convencional - f´c 250 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
16	Convencional - f´c 250 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
25	Estructural - f´c 250 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
26	Estructural - f´c 250 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
27	Estructural - f´c 250 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
28	Estructural - f´c 250 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
89	Modulo de ruptura - MR 35 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
90	Modulo de ruptura - MR 35 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
91	Modulo de ruptura - MR 35 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
92	Modulo de ruptura - MR 35 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
131	Lanzado - f´c 250 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
132	Lanzado - f´c 250 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
133	Lanzado - f´c 250 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
134	Lanzado - f´c 250 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary

Mix Designs: 26 to 30 MPa

Table 4: **Declared products with Mix designs: 26 to 30MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
17	Convencional - f´c 300 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
18	Convencional - f´c 300 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
19	Convencional - f´c 300 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
20	Convencional - f´c 300 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
29	Estructural - f´c 300 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
30	Estructural - f´c 300 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
31	Estructural - f´c 300 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
32	Estructural - f´c 300 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
93	Modulo de ruptura - MR 38 - 7 dias	26.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
94	Modulo de ruptura - MR 38 - 3 dias	26.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
95	Modulo de ruptura - MR 38 - 28 dias	26.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
96	Modulo de ruptura - MR 38 - 14 dias	26.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
97	Modulo de ruptura - MR 40 - 7 dias	28.00 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
98	Modulo de ruptura - MR 40 - 3 dias	28.00 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
99	Modulo de ruptura - MR 40 - 28 dias	28.00 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary

100	Modulo de ruptura - MR 40 - 14 dias	28.00 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
101	Modulo de ruptura - MR 42 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
102	Modulo de ruptura - MR 42 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
103	Modulo de ruptura - MR 42 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
104	Modulo de ruptura - MR 42 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
113	Modulo de ruptura - MR 36 - 7 dias	25.20 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
114	Modulo de ruptura - MR 36 - 3 dias	25.20 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
115	Modulo de ruptura - MR 36 - 28 dias	25.20 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
116	Modulo de ruptura - MR 36 - 14 dias	25.20 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
117	Baja contracción - MR 38 - 28 dias	26.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
118	Baja contracción - MR 38 - 14 dias	26.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
119	Baja contracción - MR 40 - 28 dias	28.00 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
120	Baja contracción - MR 40 - 14 dias	28.00 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
121	Baja contracción - MR 42 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
122	Baja contracción - MR 42 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
135	Lanzado - f´c 300 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
136	Lanzado - f´c 300 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary

137	Lanzado - f´c 300 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
138	Lanzado - f´c 300 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary

Mix Designs: 31 to 35 MPa

Table 5: **Declared products with Mix designs: 31 to 35MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
21	Convencional - f´c 350 - 7 dias	34.30 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
22	Convencional - f´c 350 - 3 dias	34.30 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
23	Convencional - f´c 350 - 28 dias	34.30 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
24	Convencional - f´c 350 - 14 dias	34.30 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
33	Estructural - f´c 350 - 7 dias	34.30 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
34	Estructural - f´c 350 - 3 dias	34.30 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
35	Estructural - f´c 350 - 28 dias	34.30 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
36	Estructural - f´c 350 - 14 dias	34.30 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
105	Modulo de ruptura - MR 45 - 7 dias	31.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
106	Modulo de ruptura - MR 45 - 3 dias	31.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
107	Modulo de ruptura - MR 45 - 28 dias	31.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
108	Modulo de ruptura - MR 45 - 14 dias	31.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary

109	Modulo de ruptura - MR 48 - 7 dias	33.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
110	Modulo de ruptura - MR 48 - 3 dias	33.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
111	Modulo de ruptura - MR 48 - 28 dias	33.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
112	Modulo de ruptura - MR 48 - 14 dias	33.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
123	Baja contracción - MR 45 - 28 dias	31.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
124	Baja contracción - MR 45 - 14 dias	31.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
125	Baja contracción - MR 48 - 28 dias	33.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
126	Baja contracción - MR 48 - 14 dias	33.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
139	Lanzado - f´c 350 - 7 dias	34.30 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
140	Lanzado - f´c 350 - 3 dias	34.30 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
141	Lanzado - f´c 350 - 28 dias	34.30 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
142	Lanzado - f´c 350 - 14 dias	34.30 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary

Mix Designs: 36 to 40 MPa

Table 6: **Declared products with Mix designs: 36 to 40MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
37	Alta resistencia - f´c 400 - 7 dias	39.20 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary
38	Alta resistencia - f´c 400 - 3 dias	39.20 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary
39	Alta resistencia - f´c 400 - 28 dias	39.20 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary

40	Alta resistencia - f´c 400 - 14 dias	39.20 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary

Mix Designs: 41 to 45 MPa

Table 7: **Declared products with Mix designs: 41 to 45MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
41	Alta resistencia - f´c 450 - 7 dias	44.10 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary
42	Alta resistencia - f´c 450 - 3 dias	44.10 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary
43	Alta resistencia - f´c 450 - 28 dias	44.10 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary
44	Alta resistencia - f´c 450 - 14 dias	44.10 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary

Mix Designs: 46 to 50 MPa

Table 7: **Declared products with Mix designs: 46 to 50MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
45	Alta resistencia - f´c 500 - 7 dias	49.00 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary
46	Alta resistencia - f´c 500 - 3 dias	49.00 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary
47	Alta resistencia - f´c 500 - 28 dias	49.00 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary
48	Alta resistencia - f´c 500 - 14 dias	49.00 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary

Mix Designs: 51 to 55 MPa

Table 7: **Declared products with Mix designs: 51 to 55MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
49	Alta resistencia - f´c 550 - 7 dias	53.90 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary
50	Alta resistencia - f´c 550 - 3 dias	53.90 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary
51	Alta resistencia - f´c 550 - 28 dias	53.90 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary
52	Alta resistencia - f´c 550 - 14 dias	53.90 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary

Mix Designs: 56 to 60 MPa

Table 7: **Declared products with Mix designs: 56 to 60MPa considered in this environmental product declaration**

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
53	Alta resistencia - f´c 600 - 7 dias	58.80 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary
54	Alta resistencia - f´c 600 - 3 dias	58.80 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary
55	Alta resistencia - f´c 600 - 28 dias	58.80 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary
56	Alta resistencia - f´c 600 - 14 dias	58.80 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary

READY MIX CONCRETE DESIGN COMPOSITION

The following figures provide mass breakdown (kg per functional unit) of the material composition of each ready mix concrete design considered. Please note that the presented breakdown has been randomly altered by +/-10%, and is therefore only an approximation; this manipulation is to ensure confidentiality.

Table 8: **Ready mix concrete composition.**

Product Components	Product Components
Cement	Proprietary
Aggregates	30–60.00
Others	0.01-5.00
Total	100.00

SYSTEM BOUNDARIES

The following figure depicts the cradle-to-gate system boundary considered in this study.

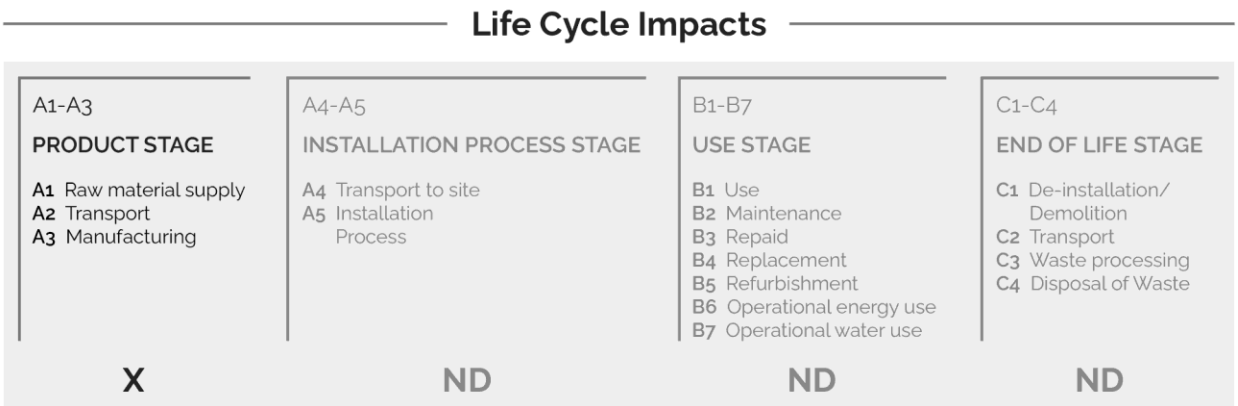

Figure 1: **General life cycle phases for consideration in a construction works system**

This is a Cradle-to-gate life cycle assessment and the following life cycle stages are included in the study:

- A1: Raw material supply (upstream processes) - Extraction, handling, and processing of the materials used in manufacturing the declared products in this LCA.
- A2: Transportation - Transportation of A1 materials from the supplier to the "gate" of the manufacturing facility (i.e., A3).
- A3: Manufacturing (core processes)- The energy and other utility inputs used to store, move, and manufacture the declared products and to operate the facility.

According to the PCR, the following figure illustrates the general activities and input requirements for producing ready mix concrete products and is not necessarily exhaustive.

System Boundary

Raw Material Supply (A1)	Transport (A2)	Manufacturing (A3)
Cements & SCMs Aggregates Admixtures Batch Water Fibers & Pigments	Truck, Rail, Ship Energy Carriers (fuels)	Energy Carriers (electricity and fuels) Ancillary Materials (lubricants, motor oil, cleaning chemicals, other consumables) Water (manufacturing water, including wash water for cement trucks, but excluding batch water) Waste (end of life treatment of ancillary materials and any packaging) 30% total fleet energy transit mix plants only

Figure 2: **General system inputs considered in the product system and categorized by modules in scope**

In addition, according to the relevant PCR, the following requirements are excluded from this study:

- Production, manufacture and construction of A3 building/capital goods and infrastructure.
- Production and manufacture of steel production equipment, steel delivery vehicles, earth-moving equipment, and laboratory equipment.
- Personnel-related activities (travel, furniture, office supplies);
- Energy use is related to company management and sales activities.

For this LCA the manufacturing plant, owned and operated by Cementos Moctezuma, is located at their Tepetzingo facility in Morelos, México. All operating data is formulated using the actual data from Cementos Moctezuma's plant at the above location, including water, energy consumption and waste generation. All inputs for this system boundary are calculated for the plant.

This life cycle inventory was organized in a spreadsheet and was then input into an RStudio environment where pre-calculated LCIA results for relevant products/activities stemming from the ecoinvent v3.10 database and a local EPD database in combination with primary data from Cementos Moctezuma were utilized. Explanations of the contribution of each data source to this study are outlined in the section 'Data Sources and Quality'. Further LCI details for each declared product are provided in the sections 'Detailed LCI tables' and 'Transport tables' of the detailed LCA report. A parameter uncertainty analysis was also performed where key statistical results (e.g. min/mean/max etc.) are provided in the detailed LCA report.

CUT-OFF CRITERIA

ISO 14044:2006 and the focus PCR requires the LCA model to contain a minimum of 95% of the total inflows (mass and energy) to the upstream and core modules be included in this study. The cut-off criteria were applied to all other processes unless otherwise noted above as follows. A 1% cut-off is considered for all renewable and non-renewable primary energy consumption and the total mass of inputs within a unit process where the total of the neglected inputs does not exceed 5%.

DATA SOURCES AND DATA QUALITY ASSESSMENT

Raw material transport: A combination of actual mode/distance combinations were assumed for key bulk materials whereas ecoinvent default multi-modal market mix distances were assumed for other inputs where no original data could be provided.

Electricity: Electricity consumption values are for Moctezuma in calendar year 2023. These values were direct reported from Moctezuma records. The unit process "market for electricity, medium voltage/electricity, medium voltage/MX/kWh" was used to represent the Mexico grid electricity used by the cement plant. The plant utilizes photovoltaic (PV) electricity, which accounts for 16% of its total electricity consumption in 2023. The unit process 'electricity production, photovoltaic, low voltage/MX/kWp' was used to represent the photovoltaic electricity.

Fuel required for machinery: Machinery-related fuel requirements were determined from direct Moctezuma information for the reference year 2023.

Waste generation: No High-level radioactive waste is generated on-site at this facility.

Recovered energy: There was no recovered energy on-site.

Recycled/reused material/components: The amount of returned concrete is based on Moctezuma primary data for the reference year, 2023.

Module A1 material losses: Due to lack of data, default loss factors were assumed.

Direct A3 emissions accounting: Direct emissions are modeled using fuel and technology appropriate ecoinvent activities. See LCI input tables for details.

Waste transport requirements: Transportation distances are using estimated values. The waste hauler cannot guarantee the exact distances traveled due to the variation of route and actual location of disposal. Most waste disposal sites are near the plant therefore the 25 km distance is a representative estimate

Product transport requirements: Truck-related fuel requirements were determined from direct Moctezuma information for the reference year 2023.

The following tables depict a list of assumed life cycle inventory utilized in the LCA modeling to generate the impact results across the life cycle modules in scope. An assessment of the quality of each LCI activities utilized from various sources is also provided.

Table 9: **LCI inputs assumed for module A1 (i.e., raw material supply)** ***Data Quality Assessment Key Fair=1, Good=2, Very Good =3.***

Input	LCI.activity	Data.source	Geo	Year	Technology	Time	Geography	Reliability	Completeness
Andesite Sand	basalt quarry operation/basalt/RoW/ kg; Note: modifications made (see ecoinvent activity changes table)	ecoinvent v3.10 in 2024	Edo. Mex	2024	2	3	1	3	3
Water	tap water production, conventional	ecoinvent v3.10 in 2024	Edo. Mex	2024	2	3	2	3	3

	treatment/tap water/RoW/kg								
Limestone Gravel	limestone quarry operation/limestone, unprocessed/RoW/kg; Note: modifications made (see ecoinvent activity changes table)	ecoinvent v3.10 in 2024	Edo. Mex	2024	2	3	1	3	3
Additives	chemical production, organic/chemical, organic/GLO/kg	ecoinvent v3.10 in 2024	Queretaro	2024	2	3	1	3	3
Cement	Gris CPC 40RS/cement/MX/tonne	Program Operator: Labeling Sustainability - EPD ID: bb72e77d-c6d2-4caa-ba9e-18cce10c7824	Morelos	23 November 2024	3	3	3	3	3
River Sand	sand quarry operation, extraction from river bed/sand/BR/kg; Note: modifications made (see ecoinvent activity changes table)	ecoinvent v3.10 in 2024	Morelos	2024	2	3	2	3	3

DATA QUALITY ASSESSMENT

Data quality/variability requirements, as specified in the PCR, are applied. This section describes the data quality achieved relative to the ISO 14044:2006 requirements. Data quality is judged based on its precision (measured, calculated or estimated), completeness (e.g., unreported emissions), consistency (degree of uniformity of the methodology applied within a study serving as a data source) and representativeness (geographical, temporal, and technological).

Precision: Through measurement and calculation, the manufacturers collected and provided primary data on their annual production. For accuracy, the LCA practitioner and 3rd Party Verifier validated the plant gate-to-gate data.

Completeness: All relevant specific processes, including inputs (raw materials, energy and ancillary materials) and outputs (emissions and production volume) were considered and modeled to represent the specified and declared products. Most relevant background materials and processes were taken from ecoinvent v3.10 LCI datasets where relatively recent region-specific electricity inputs were utilized. The most relevant EPDs requiring key A1 input were also utilized where readily available.

Consistency: To ensure consistency, the same modeling structure across the respective product systems was utilized for all inputs, which consisted of raw material inputs and ancillary material, energy flows, water resource inputs, product and co-products outputs, returned and recovered Ready Mix Concrete materials, emissions to air, water and soil, and waste recycling and treatment. The same

background LCI datasets from the ecoinvent v3.10 database were used across all product systems. Crosschecks concerning the plausibility of mass and energy flows were continuously conducted. The LCA team conducted mass and energy balances at the plant and selected process level to maintain a high level of consistency.

Reproducibility: Internal reproducibility is possible since the data and the models are stored and available in a machine-readable project file for all foreground and background processes, and in Labeling Sustainability's proprietary Ready Mix Concrete LCA calculator* for all production facility and product-specific calculations. A considerable level of transparency is provided throughout the detailed LCA report as the specifications and material quantity make-up for the declared products are presented and key primary and secondary LCI data sources are summarized. The provision of more detailed publicly accessible data to allow full external reproducibility was not possible due to reasons of confidentiality.

Labeling Sustainability has developed a proprietary tool that allows the calculation of PCR-compliant LCA results for Ready Mix Concrete product designs. The tool auto-calculates results by scaling base-unit technosphere inputs (i.e. 1 kg sand, 1 kWh electricity, etc.) to replicate the reference flow conversions that take place in any typical LCA software like openLCA or SimaPro. The tool was tested against several LCAs performed in openLCA and the tool generated identical results to those realized in openLCA across every impact category and inventory metric (where comparisons could be readily made).

Representativeness: The representativeness of the data is summarized as follows.

- Time related coverage of the manufacturing processes' primary collected data from 2023-01-01 to 2023-12-31.
- Upstream (background) LCI data was either the PCR specified default (if applicable) or more appropriate LCI datasets as found in the country-adjusted ecoinvent v3.10 database.
- Geographical coverage for inputs required by the A3 facility(ies) is representative of its region of focus; other upstream and background processes are based on US, North American, or global average data and adjusted to regional electricity mixes when relevant.
- Technological coverage is typical or average and specific to the participating facilities for all primary data.

ENVIRONMENTAL INDICATORS AND INVENTORY METRICS

Per the PCR, this EPD supports the life cycle impact assessment indicators and inventory metrics as listed in the tables below. As specified in the PCR, the most recent US EPA Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts (TRACI), impact categories were utilized as they provide a North American context for the mandatory category indicators to be included in the EPD. Additionally, the PCR requires a set of inventory metrics to be reported with the LCIA indicators.

Table 10: **Life cycle impact categories and life cycle inventory metrics**

ID	LCIA.indicators	Abbreviations	Units
1	Climate change: global warming potential (GWP100)	GWP100	kg CO2-eq
2	Ozone depletion: ozone depletion potential (ODP)	ODP	kg CFC-11-eq
3	Acidification: acidification potential (AP)	AP	kg SO2-eq

4	Eutrophication: eutrophication potential	EP	kg N-eq
5	Smog formation potential	SFP	kg O3-eq
6	Energy resources: non-renewable: abiotic depletion potential (ADP): fossil fuels	ADPfossil	MJ
Inventory metrics			
7	Inventory indicators ISO21930: Cumulative Energy Demand - renewable energy resources	RPRE	MJ
8	Inventory indicators ISO21930: Renewable primary resources with energy content used as material (i.e., PERM)	PRM	MJ
9	Inventory indicators ISO21930: Cumulative Energy Demand - non-renewable energy resources	NRPRE	MJ
10	Inventory indicators ISO21930: Non-renewable primary resources with energy content used as material (i.e., PENRM)	NRPRM	kg
11	Inventory indicators ISO21930: use of secondary material	SM	MJ
12	Inventory indicators ISO21930: use of renewable secondary fuels	RSF	MJ
13	Inventory indicators ISO21930: recovered energy	RE	MJ
14	Inventory indicators ISO21930: use of net fresh water	FW	m3
15	Inventory indicators ISO21930: hazardous waste disposed	HWD	kg
16	Inventory indicators ISO21930: non-hazardous waste disposed	NHWD	kg
17	Inventory indicators ISO21930: high-level radioactive waste disposed	HLRW	kg
18	Inventory indicators ISO21930: intermediate and low-level radioactive waste disposed	ILLRW	kg
19	Inventory indicators ISO21930: materials for recycling	MR	kg
20	Inventory indicators ISO21930: materials for energy recovery	MER	kg

It should be noted that emerging LCA impact categories and inventory items are still under development and can have high levels of uncertainty that preclude international acceptance pending further development. Use caution when interpreting data in any of the following categories.

- Renewable primary energy resources as energy (fuel);
- Renewable primary resources as material;
- Non-renewable primary resources as energy (fuel);
- Non-renewable primary resources as material;
- Secondary Materials;
- Renewable secondary fuels;
- Non-renewable secondary fuels;
- Recovered energy;
- Abiotic depletion potential for non-fossil mineral resources.
- Land use related impacts, for example on biodiversity and/or soil fertility;
- Toxicological aspects;
- Emissions from land use change [GWP 100 (land-use change)];
- Hazardous waste disposed;
- Non-hazardous waste disposed;

- High-level radioactive waste;
- Intermediate and low-level radioactive waste;
- Components for reuse;
- Materials for recycling;
- Materials for energy recovery;
- Recovered energy exported from the product system.

LIMITATIONS

This EPD is a declaration of potential environmental impact and does not support or provide definitive comparisons of the environmental performance of specific products. Only EPDs prepared from cradle-to-grave life cycle results and based on the same function and reference service life and quantified by the same functional unit can be used to assist purchasers and users in making informed comparisons between products.

LCIA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks. Further, LCA offers a wide array of environmental impact indicators, and this EPD reports a collection of those, as specified by the PCR.

In addition to the impact results, this EPD provides several metrics related to resource consumption and waste generation. While this data may be informational in other ways, they do not provide a measure of impact on the environment.

TOTAL IMPACT SUMMARY

The following table reports the total LCA results for each product produced at the given ready mix concrete facility on a per 1m3 of concrete basis.

Table 11: **Total life cycle (across modules in scope) impact results for all mix designs, assuming the geometric mean point values on a per 1 m3 of concrete basis.**

a) Midpoint Impact Categories:

Indicator/LCI Metric	GWP100	ODP	AP	EP	SFP	ADPfossil
Unit	**kg CO2-eq**	**kg CFC-11-eq**	**kg SO2-eq**	**kg N-eq**	**kg O3-eq**	**MJ**
Alta resistencia - f´c 400 - 14 dias	425	3.11E-06	0.39	0.232	7.19	2390
Alta resistencia - f´c 400 - 28 dias	403	2.96E-06	0.376	0.221	6.98	2280
Alta resistencia - f´c 400 - 3 dias	499	3.63E-06	0.439	0.27	7.91	2780
Alta resistencia - f´c 400 - 7 dias	456	3.33E-06	0.41	0.248	7.49	2550
Alta resistencia - f´c 450 - 14 dias	465	3.39E-06	0.417	0.253	7.58	2600

Alta resistencia - f´c 450 - 28 dias	443	3.24E-06	0.402	0.241	7.37	2490
Alta resistencia - f´c 450 - 3 dias	539	3.91E-06	0.465	0.29	8.3	2990
Alta resistencia - f´c 450 - 7 dias	496	3.60E-06	0.437	0.268	7.88	2760
Alta resistencia - f´c 500 - 14 dias	505	3.67E-06	0.443	0.272	7.97	2810
Alta resistencia - f´c 500 - 28 dias	483	3.51E-06	0.428	0.261	7.75	2700
Alta resistencia - f´c 500 - 3 dias	579	4.18E-06	0.491	0.31	8.69	3200
Alta resistencia - f´c 500 - 7 dias	535	3.88E-06	0.463	0.288	8.26	2970
Alta resistencia - f´c 550 - 14 dias	556	4.07E-06	0.481	0.32	8.52	3110
Alta resistencia - f´c 550 - 28 dias	534	3.91E-06	0.466	0.308	8.3	2990
Alta resistencia - f´c 550 - 3 dias	630	4.59E-06	0.53	0.361	9.25	3500
Alta resistencia - f´c 550 - 7 dias	586	4.28E-06	0.501	0.337	8.82	3270
Alta resistencia - f´c 600 - 14 dias	604	4.39E-06	0.511	0.339	8.98	3360
Alta resistencia - f´c 600 - 28 dias	582	4.24E-06	0.497	0.327	8.77	3240
Alta resistencia - f´c 600 - 3 dias	679	4.91E-06	0.561	0.378	9.71	3750
Alta resistencia - f´c 600 - 7 dias	635	4.61E-06	0.532	0.355	9.28	3520
Baja contracción - MR 38 - 14 dias	327	2.53E-06	0.342	0.216	6.6	1940
Baja contracción - MR 38 - 28 dias	305	2.37E-06	0.327	0.203	6.39	1820
Baja contracción - MR 40 - 14 dias	337	2.60E-06	0.348	0.222	6.7	1990
Baja contracción - MR 40 - 28 dias	307	2.31E-06	0.32	0.169	6.27	1790
Baja contracción - MR 42 - 14 dias	348	2.68E-06	0.356	0.229	6.81	2050
Baja contracción - MR 42 - 28 dias	323	2.40E-06	0.33	0.165	6.45	1870
Baja contracción - MR 45 - 14 dias	367	2.81E-06	0.368	0.24	6.98	2150
Baja contracción - MR 45 - 28 dias	345	2.65E-06	0.353	0.227	6.77	2030
Baja contracción - MR 48 - 14 dias	387	2.95E-06	0.381	0.252	7.18	2260
Baja contracción - MR 48 - 28 dias	365	2.80E-06	0.367	0.239	6.96	2140
Convencional - f´c 100 - 14 dias	192	1.47E-06	0.228	0.102	4.8	1140

Convencional - f´c 100 - 28 dias	170	1.32E-06	0.214	0.092	4.59	1030
Convencional - f´c 100 - 3 dias	265	1.97E-06	0.276	0.134	5.5	1530
Convencional - f´c 100 - 7 dias	222	1.67E-06	0.248	0.115	5.09	1300
Convencional - f´c 150 - 14 dias	213	1.61E-06	0.243	0.111	5.01	1250
Convencional - f´c 150 - 28 dias	192	1.47E-06	0.229	0.102	4.8	1140
Convencional - f´c 150 - 3 dias	287	2.12E-06	0.291	0.143	5.71	1640
Convencional - f´c 150 - 7 dias	244	1.82E-06	0.262	0.124	5.3	1410
Convencional - f´c 200 - 14 dias	245	1.83E-06	0.263	0.125	5.33	1420
Convencional - f´c 200 - 28 dias	223	1.68E-06	0.249	0.115	5.13	1310
Convencional - f´c 200 - 3 dias	319	2.33E-06	0.311	0.157	6.03	1800
Convencional - f´c 200 - 7 dias	275	2.04E-06	0.282	0.138	5.61	1580
Convencional - f´c 250 - 14 dias	276	2.04E-06	0.283	0.138	5.63	1580
Convencional - f´c 250 - 28 dias	254	1.90E-06	0.269	0.129	5.42	1470
Convencional - f´c 250 - 3 dias	350	2.54E-06	0.331	0.171	6.33	1970
Convencional - f´c 250 - 7 dias	306	2.25E-06	0.303	0.152	5.92	1740
Convencional - f´c 300 - 14 dias	328	2.40E-06	0.317	0.161	6.11	1850
Convencional - f´c 300 - 28 dias	306	2.25E-06	0.302	0.152	5.9	1740
Convencional - f´c 300 - 3 dias	402	2.90E-06	0.364	0.193	6.81	2240
Convencional - f´c 300 - 7 dias	358	2.60E-06	0.336	0.174	6.4	2010
Convencional - f´c 350 - 14 dias	375	2.71E-06	0.347	0.182	6.56	2100
Convencional - f´c 350 - 28 dias	353	2.57E-06	0.333	0.172	6.35	1980
Convencional - f´c 350 - 3 dias	449	3.21E-06	0.395	0.214	7.26	2480
Convencional - f´c 350 - 7 dias	405	2.92E-06	0.367	0.195	6.85	2260
Estructural - f´c 250 - 14 dias	276	2.04E-06	0.283	0.138	5.62	1580
Estructural - f´c 250 - 28 dias	254	1.89E-06	0.269	0.129	5.42	1470
Estructural - f´c 250 - 3 dias	350	2.54E-06	0.331	0.171	6.33	1970

Estructural - f´c 250 - 7 dias	306	2.25E-06	0.303	0.152	5.91	1740
Estructural - f´c 300 - 14 dias	328	2.39E-06	0.316	0.161	6.11	1850
Estructural - f´c 300 - 28 dias	306	2.25E-06	0.302	0.152	5.9	1740
Estructural - f´c 300 - 3 dias	402	2.90E-06	0.364	0.193	6.81	2240
Estructural - f´c 300 - 7 dias	358	2.60E-06	0.336	0.174	6.4	2010
Estructural - f´c 350 - 14 dias	375	2.71E-06	0.347	0.182	6.56	2100
Estructural - f´c 350 - 28 dias	353	2.57E-06	0.333	0.172	6.35	1980
Estructural - f´c 350 - 3 dias	449	3.21E-06	0.395	0.214	7.26	2480
Estructural - f´c 350 - 7 dias	405	2.92E-06	0.367	0.195	6.85	2250
Lanzado - f´c 200 - 14 dias	363	2.65E-06	0.36	0.194	6.99	2070
Lanzado - f´c 200 - 28 dias	337	2.47E-06	0.342	0.181	6.72	1930
Lanzado - f´c 200 - 3 dias	407	2.95E-06	0.39	0.215	7.46	2300
Lanzado - f´c 200 - 7 dias	389	2.83E-06	0.378	0.206	7.27	2210
Lanzado - f´c 250 - 14 dias	389	2.83E-06	0.378	0.206	7.27	2210
Lanzado - f´c 250 - 28 dias	363	2.65E-06	0.36	0.194	7	2070
Lanzado - f´c 250 - 3 dias	433	3.13E-06	0.408	0.227	7.73	2440
Lanzado - f´c 250 - 7 dias	416	3.01E-06	0.396	0.219	7.54	2350
Lanzado - f´c 300 - 14 dias	424	3.07E-06	0.402	0.222	7.62	2390
Lanzado - f´c 300 - 28 dias	398	2.89E-06	0.384	0.21	7.35	2250
Lanzado - f´c 300 - 3 dias	468	3.37E-06	0.431	0.243	8.07	2620
Lanzado - f´c 300 - 7 dias	451	3.25E-06	0.419	0.235	7.89	2530
Lanzado - f´c 350 - 14 dias	464	3.34E-06	0.428	0.24	8.01	2600
Lanzado - f´c 350 - 28 dias	437	3.16E-06	0.41	0.228	7.74	2460
Lanzado - f´c 350 - 3 dias	507	3.64E-06	0.457	0.261	8.46	2830
Lanzado - f´c 350 - 7 dias	490	3.52E-06	0.445	0.252	8.28	2730
Modulo de ruptura - MR 35 - 14 dias	321	2.34E-06	0.317	0.154	6.14	1810

Modulo de ruptura - MR 35 - 28 dias	299	2.19E-06	0.302	0.145	5.93	1700
Modulo de ruptura - MR 35 - 3 dias	403	2.90E-06	0.37	0.189	6.93	2240
Modulo de ruptura - MR 35 - 7 dias	360	2.60E-06	0.342	0.171	6.52	2020
Modulo de ruptura - MR 36 - 14 dias	324	2.36E-06	0.319	0.156	6.17	1830
Modulo de ruptura - MR 36 - 28 dias	302	2.22E-06	0.305	0.147	5.96	1720
Modulo de ruptura - MR 36 - 3 dias	407	2.92E-06	0.372	0.191	6.96	2260
Modulo de ruptura - MR 36 - 7 dias	363	2.63E-06	0.344	0.172	6.55	2030
Modulo de ruptura - MR 38 - 14 dias	333	2.42E-06	0.325	0.16	6.26	1880
Modulo de ruptura - MR 38 - 28 dias	311	2.27E-06	0.31	0.15	6.05	1760
Modulo de ruptura - MR 38 - 3 dias	415	2.98E-06	0.378	0.194	7.05	2310
Modulo de ruptura - MR 38 - 7 dias	372	2.69E-06	0.35	0.176	6.63	2080
Modulo de ruptura - MR 40 - 14 dias	342	2.49E-06	0.331	0.164	6.35	1930
Modulo de ruptura - MR 40 - 28 dias	321	2.34E-06	0.317	0.154	6.14	1810
Modulo de ruptura - MR 40 - 3 dias	425	3.04E-06	0.384	0.199	7.14	2350
Modulo de ruptura - MR 40 - 7 dias	381	2.75E-06	0.356	0.18	6.72	2130
Modulo de ruptura - MR 42 - 14 dias	354	2.57E-06	0.339	0.169	6.46	1990
Modulo de ruptura - MR 42 - 28 dias	333	2.42E-06	0.324	0.16	6.25	1880
Modulo de ruptura - MR 42 - 3 dias	437	3.13E-06	0.392	0.204	7.25	2420
Modulo de ruptura - MR 42 - 7 dias	394	2.83E-06	0.364	0.185	6.84	2190
Modulo de ruptura - MR 45 - 14 dias	374	2.70E-06	0.351	0.177	6.65	2090
Modulo de ruptura - MR 45 - 28 dias	352	2.55E-06	0.337	0.168	6.43	1980
Modulo de ruptura - MR 45 - 3 dias	456	3.26E-06	0.404	0.212	7.43	2520
Modulo de ruptura - MR 45 - 7 dias	413	2.96E-06	0.376	0.193	7.02	2290
Modulo de ruptura - MR 48 - 14 dias	394	2.84E-06	0.364	0.186	6.84	2200
Modulo de ruptura - MR 48 - 28 dias	373	2.69E-06	0.35	0.176	6.63	2080
Modulo de ruptura - MR 48 - 3 dias	477	3.40E-06	0.417	0.221	7.63	2630

Modulo de ruptura - MR 48 - 7 dias	434	3.10E-06	0.39	0.202	7.22	2400
Relleno Fluido - f´c 15 - 14 dias	145	1.09E-06	0.175	0.0642	3.78	857
Relleno Fluido - f´c 15 - 28 dias	123	9.52E-07	0.162	0.0571	3.58	747
Relleno Fluido - f´c 15 - 3 dias	227	1.63E-06	0.227	0.0907	4.55	1280
Relleno Fluido - f´c 15 - 7 dias	184	1.35E-06	0.2	0.0768	4.15	1060
Relleno Fluido - f´c 20 - 14 dias	149	1.12E-06	0.178	0.0656	3.83	880
Relleno Fluido - f´c 20 - 28 dias	128	9.80E-07	0.164	0.0585	3.62	769
Relleno Fluido - f´c 20 - 3 dias	231	1.66E-06	0.229	0.0922	4.59	1300
Relleno Fluido - f´c 20 - 7 dias	188	1.38E-06	0.202	0.0782	4.19	1080
Relleno Fluido - f´c 25 - 14 dias	154	1.16E-06	0.181	0.0672	3.87	906
Relleno Fluido - f´c 25 - 28 dias	133	1.01E-06	0.168	0.0602	3.67	796
Relleno Fluido - f´c 25 - 3 dias	236	1.69E-06	0.233	0.0938	4.64	1320
Relleno Fluido - f´c 25 - 7 dias	193	1.41E-06	0.206	0.0799	4.24	1100
Relleno Fluido - f´c 30 - 14 dias	160	1.20E-06	0.185	0.0692	3.93	937
Relleno Fluido - f´c 30 - 28 dias	139	1.05E-06	0.171	0.0622	3.72	827
Relleno Fluido - f´c 30 - 3 dias	242	1.73E-06	0.236	0.0958	4.7	1350
Relleno Fluido - f´c 30 - 7 dias	199	1.45E-06	0.209	0.0818	4.29	1130
Relleno Fluido - f´c 40 - 14 dias	173	1.28E-06	0.193	0.0731	4.04	998
Relleno Fluido - f´c 40 - 28 dias	151	1.13E-06	0.179	0.0661	3.84	888
Relleno Fluido - f´c 40 - 3 dias	255	1.81E-06	0.244	0.0997	4.81	1420
Relleno Fluido - f´c 40 - 7 dias	211	1.53E-06	0.217	0.0857	4.41	1200
Relleno Fluido - f´c 50 - 14 dias	188	1.38E-06	0.202	0.0781	4.19	1080
Relleno Fluido - f´c 50 - 28 dias	166	1.24E-06	0.189	0.0711	3.98	967
Relleno Fluido - f´c 50 - 3 dias	270	1.91E-06	0.254	0.105	4.95	1490
Relleno Fluido - f´c 50 - 7 dias	227	1.63E-06	0.227	0.0907	4.55	1280
Relleno Fluido - f´c 60 - 14 dias	205	1.49E-06	0.213	0.0837	4.35	1170

Relleno Fluido - f´c 60 - 28 dias	184	1.35E-06	0.199	0.0767	4.14	1050
Relleno Fluido - f´c 60 - 3 dias	287	2.03E-06	0.264	0.11	5.11	1580
Relleno Fluido - f´c 60 - 7 dias	244	1.75E-06	0.237	0.0963	4.71	1360
Relleno Fluido - f´c 70 - 14 dias	227	1.63E-06	0.226	0.0907	4.55	1270
Relleno Fluido - f´c 70 - 28 dias	205	1.49E-06	0.213	0.0837	4.34	1160
Relleno Fluido - f´c 70 - 3 dias	309	2.17E-06	0.278	0.117	5.31	1690
Relleno Fluido - f´c 70 - 7 dias	266	1.89E-06	0.251	0.103	4.91	1470

b) Resource Inventory Metrics:

Indicator/LCI Metric	**RPRE**	**PRM**	**NRPRE**	**NRPRM**	**SM**	**RSF**	**RE**	**FW**
Unit	**MJ**	**MJ**	**MJ**	**MJ**	**kg**	**MJ**	**MJ**	**m3**
Alta resistencia - f´c 400 - 14 dias	85.5	2.54	84.4	1340	0.404	0.00341	0.165	0.55
Alta resistencia - f´c 400 - 28 dias	81.1	2.48	80.1	1270	0.389	0.00335	0.158	0.541
Alta resistencia - f´c 400 - 3 dias	100	2.76	99.2	1590	0.457	0.00361	0.186	0.58
Alta resistencia - f´c 400 - 7 dias	91.6	2.63	90.5	1440	0.426	0.0035	0.174	0.562
Alta resistencia - f´c 450 - 14 dias	93.6	2.66	92.4	1480	0.433	0.00352	0.177	0.569
Alta resistencia - f´c 450 - 28 dias	89.2	2.59	88.1	1400	0.417	0.00346	0.17	0.56
Alta resistencia - f´c 450 - 3 dias	108	2.87	107	1720	0.485	0.00372	0.198	0.6
Alta resistencia - f´c 450 - 7 dias	99.7	2.75	98.5	1580	0.455	0.0036	0.185	0.582
Alta resistencia - f´c 500 - 14 dias	101	2.77	100	1600	0.461	0.00363	0.188	0.585
Alta resistencia - f´c 500 - 28 dias	97.1	2.71	95.9	1530	0.445	0.00357	0.182	0.577
Alta resistencia - f´c 500 - 3 dias	116	2.99	115	1850	0.513	0.00383	0.21	0.617
Alta resistencia - f´c 500 - 7 dias	108	2.86	106	1710	0.483	0.00371	0.197	0.597
Alta resistencia - f´c 550 - 14 dias	112	2.91	111	1780	0.502	0.00382	0.214	0.618
Alta resistencia - f´c 550 - 28 dias	108	2.85	107	1710	0.486	0.00375	0.207	0.609
Alta resistencia - f´c 550 - 3 dias	127	3.13	126	2020	0.555	0.00403	0.237	0.652

Alta resistencia - f´c 550 - 7 dias	118	3	117	1880	0.524	0.0039	0.223	0.632
Alta resistencia - f´c 600 - 14 dias	122	3.06	120	1940	0.535	0.00394	0.225	0.634
Alta resistencia - f´c 600 - 28 dias	117	2.99	116	1860	0.519	0.00388	0.218	0.625
Alta resistencia - f´c 600 - 3 dias	137	3.27	135	2180	0.588	0.00415	0.248	0.668
Alta resistencia - f´c 600 - 7 dias	128	3.14	126	2040	0.557	0.00403	0.234	0.649
Baja contracción - MR 38 - 14 dias	67.4	2.24	66.5	1010	0.362	0.00351	0.165	0.538
Baja contracción - MR 38 - 28 dias	62.9	2.17	62.2	940	0.346	0.00346	0.158	0.529
Baja contracción - MR 40 - 14 dias	69.3	2.27	68.5	1040	0.368	0.00354	0.168	0.539
Baja contracción - MR 40 - 28 dias	62.5	2.19	61.7	940	0.338	0.00335	0.14	0.516
Baja contracción - MR 42 - 14 dias	71.6	2.3	70.7	1080	0.376	0.00357	0.172	0.544
Baja contracción - MR 42 - 28 dias	65.5	2.23	64.7	989	0.349	0.00341	0.139	0.506
Baja contracción - MR 45 - 14 dias	75.3	2.35	74.4	1140	0.389	0.00361	0.177	0.553
Baja contracción - MR 45 - 28 dias	70.9	2.29	70	1070	0.374	0.00356	0.17	0.543
Baja contracción - MR 48 - 14 dias	79.4	2.41	78.4	1210	0.403	0.00366	0.184	0.562
Baja contracción - MR 48 - 28 dias	74.9	2.35	74	1140	0.388	0.00361	0.177	0.551
Convencional - f´c 100 - 14 dias	38.3	1.86	37.9	573	0.235	0.00272	0.0885	0.495
Convencional - f´c 100 - 28 dias	34	1.8	33.6	501	0.22	0.00267	0.0827	0.491
Convencional - f´c 100 - 3 dias	53	2.08	52.4	815	0.286	0.0029	0.108	0.516
Convencional - f´c 100 - 7 dias	44.4	1.95	43.9	672	0.256	0.0028	0.0964	0.504
Convencional - f´c 150 - 14 dias	42.6	1.92	42.1	644	0.25	0.00278	0.0941	0.501
Convencional - f´c 150 - 28 dias	38.3	1.86	37.9	573	0.235	0.00272	0.0885	0.495
Convencional - f´c 150 - 3 dias	57.4	2.14	56.7	886	0.301	0.00296	0.113	0.522
Convencional - f´c 150 - 7 dias	48.7	2.01	48.1	744	0.271	0.00285	0.102	0.509
Convencional - f´c 200 - 14 dias	48.9	2.02	48.3	746	0.273	0.00288	0.102	0.526
Convencional - f´c 200 - 28 dias	44.6	1.95	44.1	675	0.259	0.00284	0.0964	0.527
Convencional - f´c 200 - 3 dias	63.6	2.23	62.9	989	0.324	0.00306	0.121	0.546

Convencional - f´c 200 - 7 dias	55	2.11	54.3	846	0.294	0.00295	0.11	0.536
Convencional - f´c 250 - 14 dias	55.1	2.11	54.5	849	0.295	0.00296	0.11	0.534
Convencional - f´c 250 - 28 dias	50.8	2.05	50.2	778	0.28	0.0029	0.104	0.53
Convencional - f´c 250 - 3 dias	69.9	2.33	69	1090	0.346	0.00314	0.129	0.555
Convencional - f´c 250 - 7 dias	61.2	2.2	60.5	949	0.316	0.00303	0.118	0.544
Convencional - f´c 300 - 14 dias	65.5	2.26	64.7	1020	0.33	0.00308	0.124	0.557
Convencional - f´c 300 - 28 dias	61.2	2.2	60.5	949	0.315	0.00302	0.118	0.552
Convencional - f´c 300 - 3 dias	80.2	2.48	79.3	1260	0.381	0.00326	0.143	0.579
Convencional - f´c 300 - 7 dias	71.6	2.35	70.7	1120	0.351	0.00315	0.131	0.567
Convencional - f´c 350 - 14 dias	74.9	2.4	74	1170	0.363	0.0032	0.136	0.572
Convencional - f´c 350 - 28 dias	70.5	2.34	69.7	1100	0.348	0.00314	0.13	0.566
Convencional - f´c 350 - 3 dias	89.6	2.62	88.5	1420	0.414	0.00338	0.155	0.595
Convencional - f´c 350 - 7 dias	80.9	2.49	80	1270	0.384	0.00327	0.144	0.583
Estructural - f´c 250 - 14 dias	55.1	2.11	54.5	849	0.295	0.00296	0.11	0.537
Estructural - f´c 250 - 28 dias	50.8	2.05	50.2	778	0.28	0.0029	0.104	0.532
Estructural - f´c 250 - 3 dias	69.9	2.33	69	1090	0.346	0.00314	0.129	0.557
Estructural - f´c 250 - 7 dias	61.2	2.2	60.5	949	0.316	0.00303	0.118	0.546
Estructural - f´c 300 - 14 dias	65.5	2.26	64.7	1020	0.33	0.00308	0.124	0.559
Estructural - f´c 300 - 28 dias	61.2	2.2	60.5	949	0.315	0.00302	0.118	0.553
Estructural - f´c 300 - 3 dias	80.2	2.48	79.3	1260	0.381	0.00326	0.143	0.581
Estructural - f´c 300 - 7 dias	71.6	2.35	70.7	1120	0.351	0.00315	0.131	0.569
Estructural - f´c 350 - 14 dias	74.9	2.4	74	1170	0.363	0.0032	0.136	0.574
Estructural - f´c 350 - 28 dias	70.5	2.34	69.7	1100	0.348	0.00314	0.13	0.569
Estructural - f´c 350 - 3 dias	89.6	2.62	88.5	1420	0.414	0.00338	0.155	0.596
Estructural - f´c 350 - 7 dias	80.9	2.49	80	1270	0.384	0.00327	0.143	0.584
Lanzado - f´c 200 - 14 dias	76.1	2.35	75.1	1120	0.363	0.00328	0.159	0.574

Lanzado - f´c 200 - 28 dias	70.7	2.28	69.8	1040	0.345	0.00321	0.151	0.569
Lanzado - f´c 200 - 3 dias	85.2	2.48	84	1260	0.394	0.0034	0.172	0.586
Lanzado - f´c 200 - 7 dias	81.5	2.43	80.4	1210	0.382	0.00335	0.167	0.581
Lanzado - f´c 250 - 14 dias	81.5	2.43	80.4	1210	0.382	0.00335	0.167	0.583
Lanzado - f´c 250 - 28 dias	76.1	2.35	75.1	1120	0.363	0.00328	0.159	0.576
Lanzado - f´c 250 - 3 dias	90.5	2.56	89.3	1350	0.413	0.00347	0.18	0.593
Lanzado - f´c 250 - 7 dias	86.9	2.5	85.7	1290	0.4	0.00342	0.175	0.589
Lanzado - f´c 300 - 14 dias	88.6	2.53	87.4	1320	0.406	0.00344	0.177	0.592
Lanzado - f´c 300 - 28 dias	83.2	2.45	82.1	1240	0.388	0.00337	0.169	0.587
Lanzado - f´c 300 - 3 dias	97.5	2.66	96.2	1460	0.437	0.00356	0.19	0.606
Lanzado - f´c 300 - 7 dias	93.9	2.61	92.7	1410	0.425	0.00352	0.184	0.601
Lanzado - f´c 350 - 14 dias	96.5	2.64	95.2	1450	0.434	0.00355	0.188	0.605
Lanzado - f´c 350 - 28 dias	91.2	2.57	90	1360	0.415	0.00348	0.18	0.599
Lanzado - f´c 350 - 3 dias	105	2.77	104	1590	0.465	0.00367	0.2	0.619
Lanzado - f´c 350 - 7 dias	102	2.72	100	1540	0.452	0.00362	0.195	0.613
Modulo de ruptura - MR 35 - 14 dias	63.9	2.24	63.2	993	0.327	0.00311	0.122	0.523
Modulo de ruptura - MR 35 - 28 dias	59.6	2.18	58.9	922	0.312	0.00305	0.116	0.517
Modulo de ruptura - MR 35 - 3 dias	80.3	2.48	79.4	1260	0.384	0.00332	0.142	0.553
Modulo de ruptura - MR 35 - 7 dias	71.7	2.35	70.8	1120	0.354	0.00321	0.132	0.537
Modulo de ruptura - MR 36 - 14 dias	64.6	2.25	63.8	1000	0.329	0.00312	0.123	0.525
Modulo de ruptura - MR 36 - 28 dias	60.3	2.19	59.6	933	0.314	0.00306	0.117	0.518
Modulo de ruptura - MR 36 - 3 dias	81	2.49	80.1	1270	0.386	0.00333	0.143	0.553
Modulo de ruptura - MR 36 - 7 dias	72.4	2.36	71.5	1130	0.356	0.00322	0.132	0.538
Modulo de ruptura - MR 38 - 14 dias	66.3	2.28	65.6	1030	0.335	0.00314	0.125	0.527
Modulo de ruptura - MR 38 - 28 dias	62	2.21	61.3	961	0.32	0.00308	0.119	0.519
Modulo de ruptura - MR 38 - 3 dias	82.8	2.52	81.8	1300	0.392	0.00335	0.146	0.555

Modulo de ruptura - MR 38 - 7 dias	74.1	2.39	73.2	1160	0.362	0.00324	0.135	0.541
Modulo de ruptura - MR 40 - 14 dias	68.2	2.3	67.4	1060	0.342	0.00316	0.127	0.529
Modulo de ruptura - MR 40 - 28 dias	63.9	2.24	63.2	993	0.327	0.0031	0.122	0.523
Modulo de ruptura - MR 40 - 3 dias	84.7	2.55	83.6	1330	0.399	0.00337	0.148	0.558
Modulo de ruptura - MR 40 - 7 dias	76	2.42	75.1	1190	0.369	0.00326	0.137	0.543
Modulo de ruptura - MR 42 - 14 dias	70.7	2.34	69.8	1100	0.35	0.00319	0.13	0.535
Modulo de ruptura - MR 42 - 28 dias	66.3	2.28	65.5	1030	0.335	0.00314	0.125	0.526
Modulo de ruptura - MR 42 - 3 dias	87.1	2.58	86	1370	0.407	0.0034	0.151	0.563
Modulo de ruptura - MR 42 - 7 dias	78.4	2.45	77.5	1230	0.377	0.00329	0.14	0.548
Modulo de ruptura - MR 45 - 14 dias	74.5	2.4	73.6	1170	0.363	0.00324	0.135	0.54
Modulo de ruptura - MR 45 - 28 dias	70.1	2.33	69.3	1100	0.348	0.00318	0.13	0.532
Modulo de ruptura - MR 45 - 3 dias	90.9	2.64	89.8	1440	0.421	0.00345	0.156	0.569
Modulo de ruptura - MR 45 - 7 dias	82.2	2.51	81.2	1290	0.391	0.00334	0.145	0.554
Modulo de ruptura - MR 48 - 14 dias	78.6	2.46	77.7	1230	0.378	0.0033	0.14	0.546
Modulo de ruptura - MR 48 - 28 dias	74.3	2.39	73.4	1160	0.363	0.00324	0.135	0.538
Modulo de ruptura - MR 48 - 3 dias	95	2.7	93.9	1510	0.435	0.00351	0.161	0.576
Modulo de ruptura - MR 48 - 7 dias	86.4	2.57	85.3	1360	0.405	0.0034	0.15	0.56
Relleno Fluido - f´c 15 - 14 dias	28.7	1.73	28.3	427	0.183	0.0022	0.062	0.488
Relleno Fluido - f´c 15 - 28 dias	24.4	1.67	24.1	356	0.168	0.00214	0.0576	0.481
Relleno Fluido - f´c 15 - 3 dias	44.8	1.98	44.3	694	0.238	0.00239	0.0786	0.514
Relleno Fluido - f´c 15 - 7 dias	36.3	1.85	35.9	553	0.209	0.00229	0.0699	0.5
Relleno Fluido - f´c 20 - 14 dias	29.5	1.75	29.2	441	0.186	0.00221	0.0629	0.49
Relleno Fluido - f´c 20 - 28 dias	25.3	1.68	25	371	0.171	0.00215	0.0585	0.484
Relleno Fluido - f´c 20 - 3 dias	45.7	1.99	45.1	708	0.241	0.0024	0.0795	0.517
Relleno Fluido - f´c 20 - 7 dias	37.2	1.86	36.7	567	0.212	0.0023	0.0708	0.502
Relleno Fluido - f´c 25 - 14 dias	30.5	1.76	30.2	458	0.189	0.00222	0.0639	0.492

Relleno Fluido - f´c 25 - 28 dias	26.3	1.7	26	387	0.175	0.00216	0.0595	0.485
Relleno Fluido - f´c 25 - 3 dias	46.7	2.01	46.1	725	0.245	0.00242	0.0805	0.518
Relleno Fluido - f´c 25 - 7 dias	38.2	1.88	37.7	584	0.216	0.00231	0.0718	0.505
Relleno Fluido - f´c 30 - 14 dias	31.7	1.78	31.4	477	0.193	0.00223	0.0652	0.495
Relleno Fluido - f´c 30 - 28 dias	27.5	1.71	27.2	407	0.179	0.00218	0.0608	0.489
Relleno Fluido - f´c 30 - 3 dias	47.9	2.02	47.3	744	0.249	0.00243	0.0817	0.522
Relleno Fluido - f´c 30 - 7 dias	39.4	1.9	38.9	604	0.22	0.00233	0.073	0.508
Relleno Fluido - f´c 40 - 14 dias	34.1	1.82	33.7	517	0.202	0.00226	0.0676	0.501
Relleno Fluido - f´c 40 - 28 dias	29.9	1.75	29.5	446	0.187	0.00221	0.0632	0.493
Relleno Fluido - f´c 40 - 3 dias	50.3	2.06	49.6	784	0.257	0.00246	0.0842	0.526
Relleno Fluido - f´c 40 - 7 dias	41.8	1.93	41.3	643	0.228	0.00236	0.0755	0.513
Relleno Fluido - f´c 50 - 14 dias	37.2	1.86	36.7	567	0.212	0.0023	0.0707	0.506
Relleno Fluido - f´c 50 - 28 dias	32.9	1.8	32.5	497	0.197	0.00224	0.0663	0.499
Relleno Fluido - f´c 50 - 3 dias	53.3	2.11	52.7	834	0.267	0.00249	0.0872	0.532
Relleno Fluido - f´c 50 - 7 dias	44.8	1.98	44.3	694	0.238	0.00239	0.0786	0.517
Relleno Fluido - f´c 60 - 14 dias	40.6	1.91	40.1	623	0.224	0.00234	0.0742	0.511
Relleno Fluido - f´c 60 - 28 dias	36.3	1.85	35.9	553	0.209	0.00228	0.0698	0.504
Relleno Fluido - f´c 60 - 3 dias	56.7	2.16	56	890	0.279	0.00253	0.0907	0.538
Relleno Fluido - f´c 60 - 7 dias	48.2	2.03	47.6	750	0.25	0.00243	0.082	0.523
Relleno Fluido - f´c 70 - 14 dias	44.8	1.98	44.3	694	0.238	0.00239	0.0786	0.518
Relleno Fluido - f´c 70 - 28 dias	40.6	1.91	40.1	623	0.224	0.00233	0.0741	0.511
Relleno Fluido - f´c 70 - 3 dias	60.9	2.22	60.2	961	0.294	0.00258	0.0951	0.544
Relleno Fluido - f´c 70 - 7 dias	52.5	2.09	51.8	820	0.265	0.00248	0.0864	0.529

c) Waste/output Inventory Metrics:

Indicator/LCI Metric	**RPRE**	**PRM**	**NRPRE**	**NRPRM**	**SM**	**FW**
Unit	**MJ**	**MJ**	**MJ**	**MJ**	**kg**	**m3**

Alta resistencia - f´c 400 - 14 dias	2.68	67.5	0.000155	0.00058	0.0364	4.55E-05
Alta resistencia - f´c 400 - 28 dias	2.56	64.5	0.000147	0.00055	0.0346	4.38E-05
Alta resistencia - f´c 400 - 3 dias	3.07	77.7	0.00018	0.000679	0.0427	5.14E-05
Alta resistencia - f´c 400 - 7 dias	2.84	71.7	0.000165	0.000621	0.039	4.80E-05
Alta resistencia - f´c 450 - 14 dias	2.89	73.1	0.000169	0.000634	0.0398	4.87E-05
Alta resistencia - f´c 450 - 28 dias	2.77	70.1	0.000161	0.000604	0.038	4.70E-05
Alta resistencia - f´c 450 - 3 dias	3.28	83.3	0.000194	0.000733	0.0461	5.46E-05
Alta resistencia - f´c 450 - 7 dias	3.05	77.3	0.000179	0.000675	0.0424	5.11E-05
Alta resistencia - f´c 500 - 14 dias	3.09	78.5	0.000182	0.000686	0.0431	5.18E-05
Alta resistencia - f´c 500 - 28 dias	2.98	75.5	0.000175	0.000657	0.0413	5.01E-05
Alta resistencia - f´c 500 - 3 dias	3.48	88.7	0.000208	0.000786	0.0494	5.77E-05
Alta resistencia - f´c 500 - 7 dias	3.25	82.7	0.000193	0.000727	0.0457	5.42E-05
Alta resistencia - f´c 550 - 14 dias	3.44	87.6	0.000203	0.000762	0.0476	5.79E-05
Alta resistencia - f´c 550 - 28 dias	3.32	84.5	0.000195	0.000733	0.0458	5.60E-05
Alta resistencia - f´c 550 - 3 dias	3.84	98.1	0.000229	0.000863	0.0539	6.40E-05
Alta resistencia - f´c 550 - 7 dias	3.61	91.9	0.000214	0.000804	0.0502	6.04E-05
Alta resistencia - f´c 600 - 14 dias	3.67	93.7	0.000219	0.000825	0.0517	6.12E-05
Alta resistencia - f´c 600 - 28 dias	3.56	90.6	0.000211	0.000796	0.0498	5.94E-05
Alta resistencia - f´c 600 - 3 dias	4.07	104	0.000245	0.000926	0.0579	6.72E-05
Alta resistencia - f´c 600 - 7 dias	3.84	98	0.00023	0.000867	0.0542	6.37E-05
Baja contracción - MR 38 - 14 dias	2.4	59	0.000132	0.000471	0.0287	4.35E-05
Baja contracción - MR 38 - 28 dias	2.28	55.9	0.000125	0.000442	0.0269	4.17E-05
Baja contracción - MR 40 - 14 dias	2.45	60.3	0.000135	0.000484	0.0295	4.44E-05
Baja contracción - MR 40 - 28 dias	2.15	52.8	0.00012	0.000432	0.0268	3.85E-05
Baja contracción - MR 42 - 14 dias	2.51	62	0.000139	5.00E-04	0.0305	4.53E-05
Baja contracción - MR 42 - 28 dias	2.2	53.9	0.000124	0.00045	0.0281	3.89E-05

Baja contracción - MR 45 - 14 dias	2.61	64.6	0.000146	0.000525	0.0321	4.68E-05
Baja contracción - MR 45 - 28 dias	2.49	61.5	0.000138	0.000495	0.0302	4.50E-05
Baja contracción - MR 48 - 14 dias	2.72	67.5	0.000153	0.000552	0.0338	4.85E-05
Baja contracción - MR 48 - 28 dias	2.6	64.3	0.000145	0.000522	0.0319	4.67E-05
Convencional - f´c 100 - 14 dias	1.39	34.1	7.22E-05	0.000262	0.0166	2.52E-05
Convencional - f´c 100 - 28 dias	1.28	31.2	6.49E-05	0.000233	0.0147	2.35E-05
Convencional - f´c 100 - 3 dias	1.76	43.8	9.69E-05	0.000359	0.0228	3.06E-05
Convencional - f´c 100 - 7 dias	1.55	38.1	8.24E-05	0.000302	0.0191	2.74E-05
Convencional - f´c 150 - 14 dias	1.5	36.9	7.95E-05	0.000291	0.0184	2.68E-05
Convencional - f´c 150 - 28 dias	1.39	34.1	7.22E-05	0.000262	0.0166	2.52E-05
Convencional - f´c 150 - 3 dias	1.87	46.7	0.000104	0.000388	0.0246	3.23E-05
Convencional - f´c 150 - 7 dias	1.65	40.9	8.96E-05	0.000331	0.0209	2.90E-05
Convencional - f´c 200 - 14 dias	1.66	41	8.99E-05	0.000332	0.021	2.90E-05
Convencional - f´c 200 - 28 dias	1.55	38.2	8.27E-05	0.000303	0.0192	2.74E-05
Convencional - f´c 200 - 3 dias	2.03	50.7	0.000115	0.000429	0.0272	3.44E-05
Convencional - f´c 200 - 7 dias	1.81	45	1.00E-04	0.000372	0.0236	3.12E-05
Convencional - f´c 250 - 14 dias	1.81	45.1	1.00E-04	0.000373	0.0236	3.13E-05
Convencional - f´c 250 - 28 dias	1.71	42.3	9.31E-05	0.000345	0.0218	2.97E-05
Convencional - f´c 250 - 3 dias	2.18	54.9	0.000125	0.000471	0.0298	3.68E-05
Convencional - f´c 250 - 7 dias	1.97	49.1	0.000111	0.000413	0.0262	3.35E-05
Convencional - f´c 300 - 14 dias	2.07	52.1	0.000118	0.000442	0.028	3.51E-05
Convencional - f´c 300 - 28 dias	1.96	49.2	0.000111	0.000413	0.0262	3.35E-05
Convencional - f´c 300 - 3 dias	2.44	61.8	0.000143	0.000539	0.0342	4.06E-05
Convencional - f´c 300 - 7 dias	2.23	56.1	0.000128	0.000482	0.0306	3.74E-05
Convencional - f´c 350 - 14 dias	2.31	58.2	0.000134	0.000504	0.032	3.86E-05
Convencional - f´c 350 - 28 dias	2.2	55.4	0.000126	0.000475	0.0301	3.70E-05

Convencional - f´c 350 - 3 dias	2.68	68	0.000158	0.000601	0.0382	4.40E-05
Convencional - f´c 350 - 7 dias	2.46	62.3	0.000144	0.000544	0.0345	4.08E-05
Estructural - f´c 250 - 14 dias	1.81	45.2	1.00E-04	0.000373	0.0236	3.13E-05
Estructural - f´c 250 - 28 dias	1.71	42.3	9.31E-05	0.000345	0.0218	2.97E-05
Estructural - f´c 250 - 3 dias	2.18	54.9	0.000125	0.000471	0.0298	3.68E-05
Estructural - f´c 250 - 7 dias	1.97	49.2	0.000111	0.000413	0.0262	3.35E-05
Estructural - f´c 300 - 14 dias	2.07	52.1	0.000118	0.000442	0.028	3.51E-05
Estructural - f´c 300 - 28 dias	1.96	49.2	0.000111	0.000413	0.0262	3.35E-05
Estructural - f´c 300 - 3 dias	2.44	61.8	0.000143	0.000539	0.0342	4.05E-05
Estructural - f´c 300 - 7 dias	2.23	56.1	0.000128	0.000482	0.0306	3.73E-05
Estructural - f´c 350 - 14 dias	2.31	58.3	0.000134	0.000504	0.032	3.86E-05
Estructural - f´c 350 - 28 dias	2.2	55.4	0.000126	0.000475	0.0301	3.70E-05
Estructural - f´c 350 - 3 dias	2.68	68	0.000158	0.000601	0.0382	4.40E-05
Estructural - f´c 350 - 7 dias	2.46	62.3	0.000144	0.000544	0.0345	4.08E-05
Lanzado - f´c 200 - 14 dias	2.54	63	0.000152	0.000534	0.0323	4.13E-05
Lanzado - f´c 200 - 28 dias	2.39	59.3	0.000142	0.000497	0.03	3.92E-05
Lanzado - f´c 200 - 3 dias	2.78	69.3	0.000168	0.000596	0.036	4.49E-05
Lanzado - f´c 200 - 7 dias	2.68	66.7	0.000162	0.000571	0.0345	4.35E-05
Lanzado - f´c 250 - 14 dias	2.68	66.8	0.000162	0.000571	0.0345	4.35E-05
Lanzado - f´c 250 - 28 dias	2.54	63.1	0.000152	0.000534	0.0323	4.14E-05
Lanzado - f´c 250 - 3 dias	2.92	73	0.000178	0.000632	0.0383	4.70E-05
Lanzado - f´c 250 - 7 dias	2.82	70.4	0.000171	0.000607	0.0368	4.56E-05
Lanzado - f´c 300 - 14 dias	2.87	71.6	0.000174	0.000618	0.0375	4.62E-05
Lanzado - f´c 300 - 28 dias	2.72	67.9	0.000164	0.000582	0.0352	4.41E-05
Lanzado - f´c 300 - 3 dias	3.1	77.7	0.00019	0.000679	0.0413	4.97E-05
Lanzado - f´c 300 - 7 dias	3.01	75.2	0.000183	0.000654	0.0397	4.83E-05

Lanzado - f´c 350 - 14 dias	3.07	76.9	0.000188	0.000671	0.0408	4.92E-05
Lanzado - f´c 350 - 28 dias	2.93	73.2	0.000178	0.000635	0.0386	4.71E-05
Lanzado - f´c 350 - 3 dias	3.3	83	0.000203	0.000731	0.0446	5.26E-05
Lanzado - f´c 350 - 7 dias	3.21	80.5	0.000197	0.000707	0.0431	5.12E-05
Modulo de ruptura - MR 35 - 14 dias	2.04	50.9	0.000115	0.000431	0.0274	3.49E-05
Modulo de ruptura - MR 35 - 28 dias	1.93	48.1	0.000108	0.000403	0.0256	3.33E-05
Modulo de ruptura - MR 35 - 3 dias	2.45	61.7	0.000143	0.00054	0.0343	4.09E-05
Modulo de ruptura - MR 35 - 7 dias	2.23	56	0.000128	0.000483	0.0307	3.78E-05
Modulo de ruptura - MR 36 - 14 dias	2.06	51.4	0.000116	0.000436	0.0277	3.52E-05
Modulo de ruptura - MR 36 - 28 dias	1.95	48.6	0.000109	0.000407	0.0259	3.36E-05
Modulo de ruptura - MR 36 - 3 dias	2.46	62.1	0.000144	0.000544	0.0346	4.11E-05
Modulo de ruptura - MR 36 - 7 dias	2.25	56.5	0.000129	0.000487	0.031	3.80E-05
Modulo de ruptura - MR 38 - 14 dias	2.1	52.5	0.000119	0.000447	0.0284	3.58E-05
Modulo de ruptura - MR 38 - 28 dias	1.99	49.7	0.000112	0.000419	0.0266	3.42E-05
Modulo de ruptura - MR 38 - 3 dias	2.51	63.2	0.000147	0.000556	0.0354	4.18E-05
Modulo de ruptura - MR 38 - 7 dias	2.29	57.6	0.000132	0.000499	0.0317	3.86E-05
Modulo de ruptura - MR 40 - 14 dias	2.15	53.8	0.000122	0.00046	0.0292	3.65E-05
Modulo de ruptura - MR 40 - 28 dias	2.04	50.9	0.000115	0.000431	0.0274	3.49E-05
Modulo de ruptura - MR 40 - 3 dias	2.55	64.5	0.00015	0.000568	0.0362	4.25E-05
Modulo de ruptura - MR 40 - 7 dias	2.34	58.8	0.000135	0.000511	0.0325	3.93E-05
Modulo de ruptura - MR 42 - 14 dias	2.21	55.4	0.000126	0.000476	0.0303	3.74E-05
Modulo de ruptura - MR 42 - 28 dias	2.1	52.5	0.000119	0.000447	0.0284	3.58E-05
Modulo de ruptura - MR 42 - 3 dias	2.61	66.1	0.000154	0.000584	0.0372	4.33E-05
Modulo de ruptura - MR 42 - 7 dias	2.4	60.4	0.000139	0.000527	0.0335	4.02E-05
Modulo de ruptura - MR 45 - 14 dias	2.3	57.8	0.000133	0.000501	0.0319	3.88E-05
Modulo de ruptura - MR 45 - 28 dias	2.19	55	0.000126	0.000472	0.03	3.72E-05

Modulo de ruptura - MR 45 - 3 dias	2.71	68.5	0.00016	0.000609	0.0388	4.47E-05
Modulo de ruptura - MR 45 - 7 dias	2.49	62.9	0.000146	0.000552	0.0351	4.16E-05
Modulo de ruptura - MR 48 - 14 dias	2.4	60.5	0.00014	0.000528	0.0336	4.03E-05
Modulo de ruptura - MR 48 - 28 dias	2.3	57.7	0.000132	5.00E-04	0.0318	3.87E-05
Modulo de ruptura - MR 48 - 3 dias	2.81	71.2	0.000167	0.000637	0.0405	4.62E-05
Modulo de ruptura - MR 48 - 7 dias	2.6	65.6	0.000153	0.00058	0.0369	4.31E-05
Relleno Fluido - f´c 15 - 14 dias	1.04	26.1	5.32E-05	0.000194	0.0124	1.82E-05
Relleno Fluido - f´c 15 - 28 dias	0.944	23.4	4.63E-05	0.000167	0.0106	1.69E-05
Relleno Fluido - f´c 15 - 3 dias	1.42	36	7.93E-05	0.000299	0.0193	2.34E-05
Relleno Fluido - f´c 15 - 7 dias	1.22	30.8	6.56E-05	0.000244	0.0157	2.07E-05
Relleno Fluido - f´c 20 - 14 dias	1.06	26.6	5.46E-05	2.00E-04	0.0128	1.85E-05
Relleno Fluido - f´c 20 - 28 dias	0.965	24	4.77E-05	0.000172	0.011	1.72E-05
Relleno Fluido - f´c 20 - 3 dias	1.44	36.5	8.07E-05	0.000305	0.0196	2.37E-05
Relleno Fluido - f´c 20 - 7 dias	1.24	31.3	6.70E-05	0.00025	0.016	2.10E-05
Relleno Fluido - f´c 25 - 14 dias	1.09	27.2	5.62E-05	0.000206	0.0132	1.89E-05
Relleno Fluido - f´c 25 - 28 dias	0.988	24.6	4.93E-05	0.000179	0.0114	1.75E-05
Relleno Fluido - f´c 25 - 3 dias	1.46	37.1	8.23E-05	0.000311	0.0201	2.41E-05
Relleno Fluido - f´c 25 - 7 dias	1.27	31.9	6.86E-05	0.000256	0.0165	2.13E-05
Relleno Fluido - f´c 30 - 14 dias	1.12	28	5.81E-05	0.000214	0.0137	1.92E-05
Relleno Fluido - f´c 30 - 28 dias	1.02	25.4	5.13E-05	0.000187	0.0119	1.79E-05
Relleno Fluido - f´c 30 - 3 dias	1.49	37.9	8.43E-05	0.000319	0.0206	2.44E-05
Relleno Fluido - f´c 30 - 7 dias	1.29	32.7	7.05E-05	0.000264	0.017	2.17E-05
Relleno Fluido - f´c 40 - 14 dias	1.17	29.5	6.20E-05	0.00023	0.0147	2.00E-05
Relleno Fluido - f´c 40 - 28 dias	1.07	26.8	5.51E-05	0.000202	0.0129	1.86E-05
Relleno Fluido - f´c 40 - 3 dias	1.55	39.4	8.81E-05	0.000335	0.0216	2.52E-05
Relleno Fluido - f´c 40 - 7 dias	1.35	34.2	7.44E-05	0.000279	0.018	2.25E-05

Relleno Fluido - f´c 50 - 14 dias	1.24	31.3	6.69E-05	0.00025	0.016	2.10E-05
Relleno Fluido - f´c 50 - 28 dias	1.14	28.7	6.01E-05	0.000222	0.0142	1.96E-05
Relleno Fluido - f´c 50 - 3 dias	1.62	41.2	9.31E-05	0.000354	0.0228	2.62E-05
Relleno Fluido - f´c 50 - 7 dias	1.42	36	7.93E-05	0.000299	0.0193	2.34E-05
Relleno Fluido - f´c 60 - 14 dias	1.32	33.4	7.24E-05	0.000272	0.0175	2.21E-05
Relleno Fluido - f´c 60 - 28 dias	1.22	30.8	6.56E-05	0.000244	0.0157	2.07E-05
Relleno Fluido - f´c 60 - 3 dias	1.69	43.3	9.85E-05	0.000377	0.0243	2.73E-05
Relleno Fluido - f´c 60 - 7 dias	1.5	38.1	8.48E-05	0.000321	0.0207	2.45E-05
Relleno Fluido - f´c 70 - 14 dias	1.42	36	7.93E-05	0.000299	0.0193	2.34E-05
Relleno Fluido - f´c 70 - 28 dias	1.32	33.4	7.24E-05	0.000272	0.0175	2.21E-05
Relleno Fluido - f´c 70 - 3 dias	1.79	45.9	0.000105	0.000404	0.0261	2.86E-05
Relleno Fluido - f´c 70 - 7 dias	1.6	40.7	9.17E-05	0.000349	0.0225	2.59E-05

OTHER ENVIRONMENTAL INFO

- Certificado SIG Calidad
- Certificado SIG Medio Ambiente
- Certificado SIG Seguridad y Salud en el Trabajo
- ONNNCE
- EMA
- Industria Limpia
- Empresa Segura

REFERENCES

ASTM Standards:

- ASTM A36/A36M Standard Specification for Carbon Structural Steel
- ASTM A108 Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished
- ASTM A123/A123M Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- ASTM A153/A153M Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
- ASTM A184 Standard Specification for Welded Deformed Steel Bar Mats for Concrete Reinforcement

- ASTM A307 Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength
- ASTM A416/A416M Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
- ASTM A555/A555M Standard Specification for General Requirements for Stainless Steel Wire and Wire Rods
- ASTM A615/A615M Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
- ASTM A666 Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
- ASTM A706/A706M Standard Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement
- ASTM A767/A767M Standard Specification for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
- ASTM A775/A775M Standard Specification for Epoxy-Coated Steel Reinforcing Bars
- ASTM A820/A820M Standard Specification for Steel Fibers for Fiber-Reinforced Concrete
- ASTM A884/A884M Standard Specification for Epoxy-Coated Steel Wire and Welded Wire Reinforcement
- ASTM A934/A934M Standard Specification for Epoxy-Coated Prefabricated Steel Reinforcing Bars
- ASTM A1064/A1064M Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
- ASTM C33/C33M Standard Specification for Concrete Aggregates
- ASTM C94 Standard Specification for Ready-Mixed Concrete
- ASTM C150/C150M Standard Specification for Portland Cement
- ASTM C260/C260M Standard Specification for Air-Entraining Admixtures for Concrete
- ASTM C595 Standard Specification for Blended Hydraulic Cements
- ASTM C618 Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
- ASTM C979/C979M Standard Specification for Pigments for Integrally Colored Concrete
- ASTM C989/C989M Standard Specification for Slag Cement for Use in Concrete and Mortars
- ASTM C1017/C1017M Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete
- ASTM C1116/C1116M Standard Specification for Fiber-Reinforced Concrete
- ASTM C1157/C1157M Standard Performance Specification for Hydraulic Cement
- ASTM C1240 Standard Specification for Silica Fume Used in Cementitious Mixtures
- ASTM C1602/C1602M Standard Specification for Mixing Water Used in the Production of Hydraulic Cement Concrete
- ASTM G109 Standard Test Method for Determining Effects of Chemical Admixtures on Corrosion of Embedded Steel Reinforcement in Concrete Exposed to Chloride Environments
- ASTM C330/C330M Standard Specification for Lightweight Aggregates for Structural Concrete
- ASTM C494/C494M Standard Specification for Chemical Admixtures for Concrete

ISO Standards:

- ISO 6707-1: 2014 Buildings and Civil Engineering Works - Vocabulary - Part 1: General Terms
- ISO 14021:1999 Environmental Labels and Declarations - Self-declared Environmental Claims (Type II Environmental Labeling)
- ISO 14025:2006 Environmental Labels and Declarations - Type III Environmental Declarations - Principles and Procedures
- ISO 14040:2006 Environmental Management - Life Cycle Assessment - Principles and Framework
- ISO 14044:2006 Environmental Management - Life Cycle Assessment - Requirements and Guidelines
- ISO 14067:2018 Greenhouse Gases - Carbon Footprint of Products - Requirements and Guidelines for Quantification
- ISO 14050:2009 Environmental Management - Vocabulary
- ISO 21930:2017 Sustainability in Building Construction - Environmental Declaration of Building Products